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1. Identification

Product name : SikaFast®-3131 Part A

Supplier : Sika Corporation

201 Polito Avenue Lyndhurst, NJ 07071

USA

www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300

INTERNATIONAL: 703-527-3887

Recommended use of the

chemical and restrictions on

use

For further information, refer to product data sheet.

2. Hazards identification

GHS Classification

Flammable liquids, Category 2 H225: Highly flammable liquid and vapor.

Skin irritation, Category 2 H315: Causes skin irritation.

Eye irritation, Category 2A H319: Causes serious eye irritation.

Skin sensitization, Category 1 H317: May cause an allergic skin reaction.

Specific target organ systemic toxicity - single exposure, Category 3, Respiratory

system

H335: May cause respiratory irritation.

GHS label elements

Hazard pictograms





Signal Word : Danger

Hazard Statements : H225 Highly flammable liquid and vapor.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H335 May cause respiratory irritation.

Precautionary Statements : Prevention:

P210 Keep away from heat/sparks/open flames/hot surfaces.

No smoking.



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P233 Keep container tightly closed.

P240 Ground/bond container and receiving equipment.

P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.

P242 Use only non-sparking tools.

P243 Take precautionary measures against static discharge.

P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.

P264 Wash skin thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing must not be allowed out of the workplace.

P280 Wear protective gloves/ eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P312 Call a POISON CENTER/doctor if you feel unwell. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P337 + P313 If eye irritation persists: Get medical advice/attention.

P362 Take off contaminated clothing and wash before reuse. P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Warning

: Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain,liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.

See Section 11 for more detailed information on health effects and symptoms.

There are no hazards not otherwise classified that have been identified during the classification process.

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

3. Composition/information on ingredients

Hazardous ingredients

Chemical name	CAS-No.	Concentration (%)
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methyl methacrylate	80-62-6	>= 50 - < 100 %
methacryloyloxyethylphosphate	52628-03-2	>= 1 - < 2 %
N,N-dimethyl-p-toluidine	99-97-8	>= 0.1 - < 1 %
Antioxidant Proprietary	Proprietary	>= 0.1 - < 1 %

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water. If symptoms persist, call a physician.

In case of eye contact : Immediately flush eye(s) with plenty of water.

Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Clean mouth with water and drink afterwards plenty of water.

Do not induce vomiting without medical advice.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

Obtain medical attention.

Most important symptoms and effects, both acute and

delayed

: irritant effects

sensitizing effects

Cough

Respiratory disorder Allergic reactions Excessive lachrymation

Erythema Dermatitis

See Section 11 for more detailed information on health effects

and symptoms.

Causes skin irritation.

May cause an allergic skin reaction. Causes serious eye irritation. May cause respiratory irritation.

Protection of first-aiders : Move out of dangerous area.

Consult a physician.

Show this material safety data sheet to the doctor in

attendance.

Notes to physician : Treat symptomatically.

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5. Fire-fighting measures

Suitable extinguishing media : Alcohol-resistant foam

Carbon dioxide (CO2)

Dry chemical

Unsuitable extinguishing

media

Water

High volume water jet

Specific hazards during fire

fighting

: Do not use a solid water stream as it may scatter and spread

Specific extinguishing

methods

: Use water spray to cool unopened containers.

Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

for fire-fighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

6. Accidental release measures

Personal precautions. protective equipment and emergency procedures

: Use personal protective equipment.

Remove all sources of ignition.

Deny access to unprotected persons.

Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Environmental precautions

: Prevent product from entering drains.

If the product contaminates rivers and lakes or drains inform

respective authorities.

Local authorities should be advised if significant spillages

cannot be contained.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

7. Handling and storage

Advice on safe handling : Do not breathe vapors or spray mist.

Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is

being used.

Smoking, eating and drinking should be prohibited in the

application area.

Take precautionary measures against static discharge.



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Open drum carefully as content may be under pressure. Take necessary action to avoid static electricity discharge

(which might cause ignition of organic vapors).

Follow standard hygiene measures when handling chemical

products.

Conditions for safe storage : Store in original container.

Store in cool place.

Keep in a well-ventilated place. Observe label precautions.

Store in accordance with local regulations.

Materials to avoid : No data available

8. Exposure controls/personal protection

Component	CAS-No.	Basis **	Value	Exposure limit(s)* / Form of exposure
methyl methacrylate	80-62-6	ACGIH	TWA	50 ppm
		ACGIH	STEL	100 ppm
		OSHA Z-1	TWA	100 ppm 410 mg/m3
		OSHA P0	TWA	100 ppm 410 mg/m3
Talc	14807-96-6	OSHA P0	TWA	2 mg/m3 Respirable fraction
		ACGIH	TWA	0.1 fibre/cm3
		ACGIH	TWA	2 mg/m3 Respirable fraction
		OSHA Z-3	TWA	20 Million particles per cubic foot Dust
		OSHA P0	TWA	2 mg/m3 respirable dust fraction



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*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

**Basis

ACGIH. Threshold Limit Values (TLV)

OSHA Po. Table Z-1, Limit for Air Contaminat (1989 Vacated Values)

OSHA P1. Permissible Exposure Limits (PEL), Table Z-1, Limit for Air Contaminant

OSHA P2. Permissible Exposure Limits (PEL), Table Z-2

OSHA Z3. Table Z-3, Mineral Dust

Engineering measures : Use of adequate ventilation should be sufficient to control

worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any

recommended or statutory limits.

The engineering controls also need to keep gas, vapor or dust

concentrations below any lower explosive limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed

respirator complying with an approved standard if a risk

assessment indicates this is necessary.

The filter class for the respirator must be suitable for the

maximum expected contaminant concentration

(gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained

breathing apparatus must be used.

Hand protection

Remarks : Chemical-resistant, impervious gloves complying with an

approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is

necessary.

Eye protection : Safety eyewear complying with an approved standard should

be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the

concentration and amount of dangerous substances, and to

the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.

Wash hands before breaks and immediately after handling the

product.

Remove respiratory and skin/eye protection only after vapors

have been cleared from the area.

Remove contaminated clothing and protective equipment

before entering eating areas. Wash thoroughly after handling.



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9. Physical and chemical properties

Appearance : paste Color : tan

Odor : characteristic

Odor Threshold : No data available

Flash point : ca. 50 $^{\circ}$ F (10 $^{\circ}$ C)

Ignition temperature : No data available

Decomposition temperature : No data available

Lower explosion limit (Vol%) : No data available

Upper explosion limit (Vol%) : No data available

Flammability (solid, gas) : No data available

Oxidizing properties : No data available

pH : No data available

Melting point/range /

Freezing point

: No data available

Boiling point/boiling range : No data available

Vapor pressure : 30 mmHg (40 hpa)

Density : ca.0.96 g/cm3

at 73 °F (23 °C)

Water solubility : Note: insoluble

Partition coefficient: n-

octanol/water

No data available

Viscosity, dynamic

: No data available

Viscosity, kinematic : > 20.5 mm2/s

at 104 °F (40 °C)

Relative vapor density : No data available

Evaporation rate : No data available

Burning rate : No data available

Volatile organic compounds

: 18 g/l

(VOC) content

Part A + SikaFast®-3081 N (cartridge) Part B Combined



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10. Stability and reactivity

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous

reactions

: Stable under recommended storage conditions.

Vapors may form explosive mixture with air.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : No data available

11. Toxicological information

Acute toxicity

Not classified based on available information.

Ingredients:

Antioxidant Proprietary:

Acute oral toxicity : LD50 Oral (Rat): 1,590 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Skin sensitization: May cause an allergic skin reaction.

Respiratory sensitization: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

May cause respiratory irritation.

STOT-repeated exposure

Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain, liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.



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IARC Not applicable

NTP Not applicable

12. Ecological information

Other information Do not empty into drains; dispose of this material and its

container in a safe way.

Avoid dispersal of spilled material and runoff and contact

with soil, waterways, drains and sewers.

13. Disposal considerations

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should

at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste

handling site for recycling or disposal.

14. Transport information

DOT

UN number 3269

Description of the goods Polyester resin kit

Class 3 Labels 3 Emergency Response 128

Guidebook Number

IATA

UN number 3269

Description of the goods Polyester resin kit

Class 3
Packing group II
Labels 3
Packing instruction (cargo 370

aircraft)

Packing instruction 370

(passenger aircraft)

Packing instruction Y370

(passenger aircraft)

IMDG

UN number 3269

Description of the goods POLYESTER RESIN KIT



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 Class
 3

 Packing group
 II

 Labels
 3

 EmS Number 1
 F-E

 EmS Number 2
 S-D

Marine pollutant no

DOT: For Limited Quantity exceptions reference 49 CFR 173.150 (b)

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

No data available

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

15. Regulatory information

TSCA list : All chemical substances in this product are either listed on the

TSCA Inventory or are in compliance with a TSCA Inventory

exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA304 Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Fire Hazard

Acute Health Hazard Chronic Health Hazard

SARA 302 : This material does not contain any components with a section

302 EHS TPQ.

SARA 313 : The following components are subject to reporting levels

established by SARA Title III, Section 313:

methyl methacrylate 80-62-6 58.85 %

Clean Air Act

Ozone-Depletion

Potential

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act

Section 602 (40 CFR 82, Subpt. A, App.A + B).

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):



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methyl methacrylate 80-62-6 58.85 %

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

California Prop 65 WARNING! This product contains a chemical known in the

State of California to cause cancer.

16. Other information

HMIS Classification



Caution: HMIS® rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® rating is not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® rating is to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). Please note HMIS® attempts to convey full health warning information to all employees.

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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Material number: 417707