



# DRILL SIZE DECIMAL EQUIVALENT

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DRILL SIZE	MM	DECIMAL EQUIVALENT	DRILL SIZE	MM	DECIMAL EQUIVALENT	DRILL SIZE	MM	DECIMAL EQUIVALENT	DRILL SIZE	MM	DECIMAL EQUIVALENT	DRILL SIZE	MM	DECIMAL EQUIVALENT
–	0.10	.0039	1/16	1.59	.0625	20	4.09	.1610	L	7.37	.2900	19/32	15.08	.5938
–	0.20	.0079	52	1.61	.0635	19	4.22	.1660	M	7.49	.2950	39/64	15.48	.6094
–	0.25	.0098	51	1.70	.0670	18	4.31	.1695	19/64	7.54	.2969	5/8	15.88	.6250
–	0.30	.0118	50	1.78	.0700	11/64	4.37	.1719	N	7.67	.3020	–	16.00	.6299
80	0.34	.0135	49	1.85	.0730	17	4.39	.1730	5/16	7.94	.3125	41/64	16.27	.6406
79	0.37	.0145	48	1.93	.0760	16	4.50	.1770	–	8.00	.3150	21/32	16.67	.6562
1/64	0.40	.0156	5/64	1.98	.0781	15	4.57	.1800	O	8.03	.3160	–	17.00	.6693
78	0.41	.0160	47	1.99	.0785	14	4.62	.1820	P	8.20	.3230	43/64	17.07	.6719
77	0.46	.0180	–	2.00	.0787	13	4.70	.1850	21/64	8.33	.3281	11/16	17.46	.6875
–	0.50	.0197	46	2.06	.0810	3/16	4.76	.1875	Q	8.43	.3320	45/64	17.86	.7031
76	0.51	.0200	45	2.08	.0820	12	4.80	.1890	R	8.61	.3390	–	18.00	.7087
75	0.53	.0210	44	2.18	.0860	11	4.85	.1910	11/32	8.73	.3438	23/32	18.26	.7188
74	0.57	.0225	43	2.26	.0890	10	4.91	.1935	S	8.84	.3480	47/64	18.65	.7344
–	0.60	.0236	42	2.37	.0935	9	4.98	.1960	–	9.00	.3543	–	19.00	.7480
73	0.61	.0240	3/32	2.38	.0938	–	5.00	.1968	T	9.09	.3580	3/4	19.05	.7500
72	0.64	.0250	41	2.44	.0960	8	5.05	.1990	23/64	9.13	.3594	49/64	19.45	.7656
71	0.66	.0260	40	2.50	.0980	7	5.11	.2010	U	9.35	.3680	25/32	19.84	.7812
–	0.70	.0276	39	2.53	.0995	13/64	5.16	.2031	3/8	9.53	.3750	–	20.00	.7874
70	0.71	.0280	38	2.58	.1015	6	5.18	.2040	V	9.56	.3770	51/64	20.24	.7969
69	0.74	.0292	37	2.64	.1040	5	5.22	.2055	W	9.80	.3860	13/16	20.64	.8125
–	0.75	.0295	36	2.71	.1065	4	5.31	.2090	25/64	9.92	.3906	–	21.00	.8268
68	0.79	.0310	7/64	2.78	.1094	3	5.41	.2130	–	10.00	.3937	53/64	21.03	.8281
1/32	0.79	.0313	35	2.79	.1100	7/32	5.56	.2188	X	10.08	.3970	27/32	21.43	.8438
–	0.80	.0315	34	2.82	.1110	2	5.61	.2210	Y	10.26	.4040	55/64	21.84	.8594
67	0.81	.0320	33	2.87	.1130	1	5.79	.2280	13/32	10.32	.4062	–	22.00	.8661
66	0.84	.0330	32	2.95	.1160	A	5.94	.2340	Z	10.49	.4130	7/8	22.23	.8750
65	0.89	.0350	–	3.00	.1181	15/64	5.95	.2344	27/64	10.72	.4219	57/64	22.62	.8906
–	0.90	.0354	31	3.05	.1200	–	6.00	.2362	–	11.00	.4331	–	23.00	.9055
64	0.91	.0360	1/8	3.18	.1250	B	6.05	.2380	7/16	11.11	.4375	29/32	23.02	.9062
63	0.94	.0370	30	3.26	.1285	C	6.15	.2420	29/64	11.51	.4531	59/64	23.42	.9219
62	0.97	.0380	29	3.45	.1360	D	6.25	.2460	15/32	11.91	.4688	15/16	23.81	.9375
61	0.99	.0390	28	3.57	.1405	1/4	6.35	.2500	–	12.00	.4724	–	24.00	.9449
–	1.00	.0394	9/64	3.57	.1406	E	6.35	.2500	31/64	12.30	.4844	61/64	24.21	.9531
60	1.02	.0400	27	3.66	.1440	F	6.53	.2570	1/2	12.70	.5000	31/32	24.61	.9688
59	1.04	.0410	26	3.73	.1470	G	6.63	.2610	–	13.00	.5118	–	25.00	.9842
58	1.07	.0420	25	3.80	.1495	17/64	6.75	.2656	33/64	13.10	.5156	63/64	25.00	.9844
57	1.09	.0430	24	3.86	.1520	H	6.76	.2660	17/32	13.49	.5312	1"	25.40	1.0000
56	1.18	.0465	23	3.91	.1540	I	6.91	.2720	35/64	13.89	.5469			
3/64	1.19	.0469	5/32	3.97	.1562	–	7.00	.2756	–	14.00	.5512			
55	1.32	.0520	22	3.99	.1570	J	7.04	.2770	9/16	14.29	.5625			
54	1.40	.0550	–	4.00	.1575	K	7.14	.2810	37/64	14.68	.5781			
53	1.51	.0595	21	4.04	.1590	9/32	7.14	.2812	–	15.00	.5906			

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