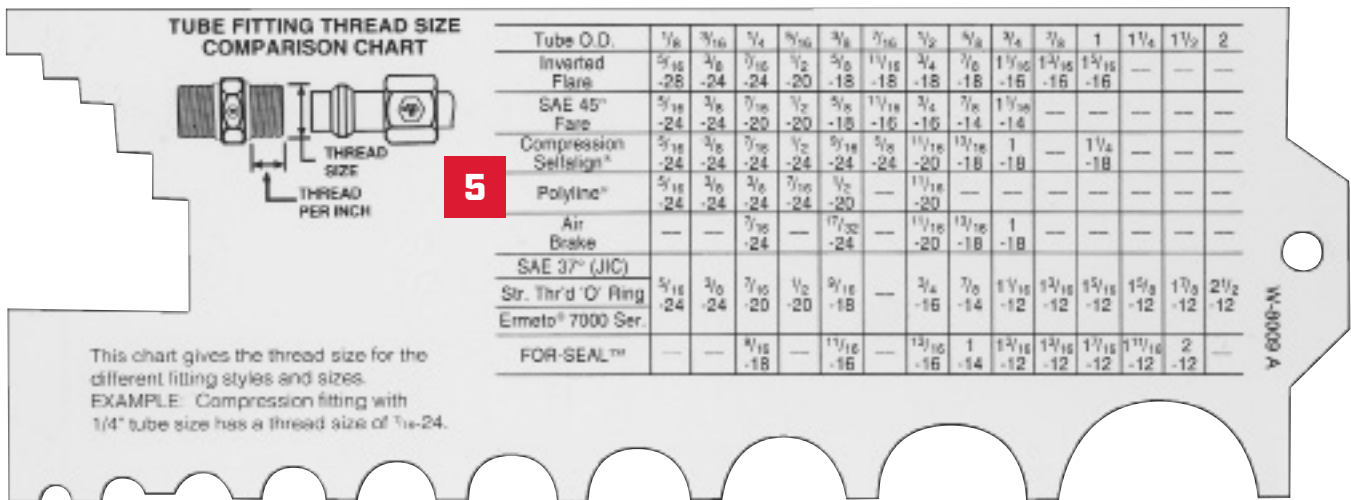
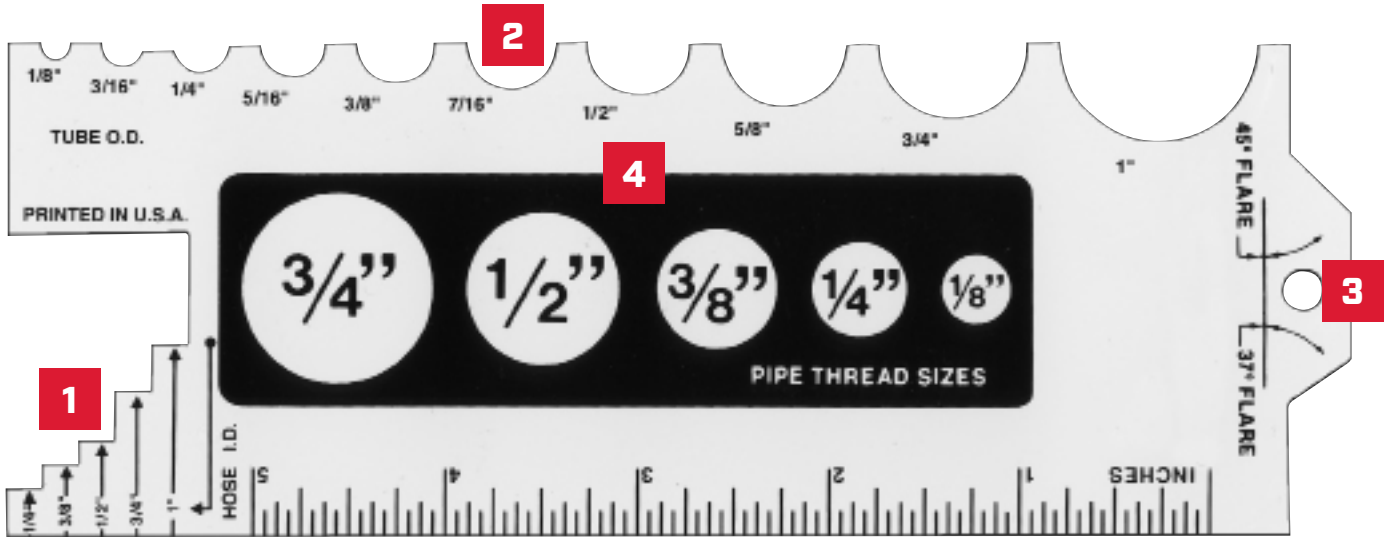


BRASS GAUGE INSTRUCTIONAL CHART



*Pipe thread can be measured, outside thread to outside thread, minus 1/4".

- 1** "Steps" allow for measuring inside diameter of hose.
- 2** "Half-moons" used for measuring outside diameter of tube. **Note:** Steel fittings are 37°. Exception: Some Residential/Commercial A/C fittings are 37° brass.
- 3** Angles on tab are used for finding 37° or 45° of flare.
- 4** "Black Box" is for measuring pipe thread size.
- 5** Used to find tube fitting thread per inch.