



This chart gives the thread size for the different fitting types and sizes.
 EXAMPLE: Compression fitting with 1/4" tube size has a thread size of 7/16-24.

Pipe thread can be measured, outside thread to outside thread, minus 1/4".

1. "Steps" allow for measuring inside diameter of hose.
2. "Half-moons" used for measuring outside diameter of tube.

Note: Steel fittings are 37°. Exception: Some Residential/Commercial A/C fittings are 37° brass.

3. Angles on tab are used for finding 37° or 45° of flare.
4. "Black Box" is for measuring pipe thread size.
5. Used to find tube fitting thread per inch.