SAFETY DATA SHEET

Voluntary informative product safety data sheet (SVIP), according to GHS – GLOBAL HARMONISED SYSTEM, Reg. EC 1907/2006 and to Reg. EU 453/2010

1 CHEMICAL PRODUCT AND CO	DMPANY IDENTIFICATION
Product name	Empire Abrasives – GRINDING DISCS
Description and use	Abrasive material rigid organic binder Use: grinding of metals
Company name	Empire Abrasives Inc
Address	1251 Humbracht Circle Unit C Bartlett IL 60103
Telephone number	630-372-8032
Fax number	630-372-8076
E-mail	
Emergency phone number	502-552-5226
2 HAZARDS IDENTIFICATION	
Hazard classification of the product	The abrasive product is an article and cannot hazard classification according to Reg. EC 1272/2008 is not applicable. Risks about its use should be assessed by the safety management system of any downstream user
Labelling	This abrasive product is an article: labelling is not applicable according to Reg. 1272/2008/EC

3 COMPOSITION / INFORMATION ON INGREDIENTS

Abrasive material, binded in a thermosetting resin matrix

Abrasive material in polimeric matrix

Matrix Substance		Hazard pictogram	Hazard classification	CAS N.	EC N.		
		Reg. EC 1272/2008	Reg. EC 1272/2008	OAS II.	EC N.		
	Alimate management		No. or no	1344-28-1	215-691-6		
	Aluminum oxide Al ₂ O ₃	TSCA 8(b) inventory		Listed			
7 12 2 3	RTECS	BD1200000					
	Iron oxide	per mer mu	DA 76 US	1309-37-1	215-168-2		
	Fe ₂ O ₃	TSCA 8(b) inventory	Listed				
	1 6203	RTECS	NO	NO7400000			
	Pyrite -			1309-36- 0	215-167-7		
	FeS ₂	TSCA 8(b) inventory Listed			-		
A l i	Fe32	RTECS		N.A.			
Abrasive powders Kalfren (Aluminum potassium fluoride) Barium carbonate	(!) _, (\$>	Eye irrit 2 – H319 Acute tox 4 – H332 Lact – H362 STOT RE 1 – H372 Aquatic chronic 3 – H412	60304-36-1	262-153-2			
	TSCA 8(b) inventory		Listed				
		RTECS		N.A.			
	(!)	Acute tox 2 – H302	513-77-9	208-163-3			
	BaCO₃	TSCA 8(b) inventory		Listed			
		RTECS	CO8600000				

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Structural support

Matrix	Structural component	Hazard pictogram	Hazard classification	
Binder	Inert thermosetted polymer		* w ~	

4 FIRST AID MEASURE	
Preamble	Following statements must be taken as base-rules concerning abrasive material and has to be completed according to safety data sheets of processed material and process cooling liquid used
General information	In case of eyes and skin contact, give priority to eyes first aid measures
Eye contact	Rinse opened eye for several minutes under running water and seek immediate medical advice, showing this MSDS
Skin contact	Remove contaminated clothes. Immediately wash with water and soap and rinse thoroughly.
Inhalation	Supply fresh air; consult doctor in case of complaints
Swallowing	No relevant effects in case of swallowing. Drink water and seek immediate medical advice, showing this MSDS
5 FIRE FIGHTING MEA	SURES
Sultable extinguishing agents	CO ₂ , extinguishing powder or water spray. Fight larger fires with water spray of alcohol resistant foam
Protective equipment	Ordinary protective equipment in case of fire-fighting
Specifical risks	None
-p	NOTE
	NOTE
6 ACCIDENTAL RELEA	
	ASE MEASURES
6 ACCIDENTAL RELEA	ASE MEASURES
6 ACCIDENTAL RELEA	ASE MEASURES ons otection Not applicable to the article
6 ACCIDENTAL RELEA Person-related safety precaution Measures for environmental pro- Measures for cleaning/collection	ASE MEASURES ons otection Not applicable to the article
6 ACCIDENTAL RELEA Person-related safety precautic Measures for environmental pro Measures for cleaning/collectin 7 HANDLING AND STO	ASE MEASURES ons otection Not applicable to the article
6 ACCIDENTAL RELEA Person-related safety precaution Measures for environmental pro- Measures for cleaning/collection	ASE MEASURES ons otection Not applicable to the article g PRAGE Avoid direct contact using recommended handling safety equipment (see § 8). According to normal use conditions, product does not contain volatile
6 ACCIDENTAL RELEA Person-related safety precautic Measures for environmental pro Measures for cleaning/collectin 7 HANDLING AND STO Handling Storage	ASE MEASURES Ones Otection Not applicable to the article PRAGE Avoid direct contact using recommended handling safety equipment (see § 8). According to normal use conditions, product does not contain volatile components. Keep in cool, dry, ventilated storage in closed original containers. Do not drinking
6 ACCIDENTAL RELEA Person-related safety precautio Measures for environmental pro Measures for cleaning/collectin 7 HANDLING AND STO Handling Storage	ASE MEASURES One Otection Not applicable to the article PRAGE Avoid direct contact using recommended handling safety equipment (see § 8). According to normal use conditions, product does not contain volatile components. Keep in cool, dry, ventilated storage in closed original containers. Do not drinking or eating near the storage place.
6 ACCIDENTAL RELEATERSON-related safety precaution Measures for environmental professor of the professor of	ASE MEASURES Ones Otection Not applicable to the article PAGE Avoid direct contact using recommended handling safety equipment (see § 8). According to normal use conditions, product does not contain volatile components. Keep in cool, dry, ventilated storage in closed original containers. Do not drinking or eating near the storage place.
6 ACCIDENTAL RELEA Person-related safety precautio Measures for environmental pro Measures for cleaning/collectin 7 HANDLING AND STO Handling Storage 8 EXPOSURE CONTRO	ASE MEASURES One Direction Not applicable to the article Avoid direct contact using recommended handling safety equipment (see § 8). According to normal use conditions, product does not contain volatile components. Keep in cool, dry, ventilated storage in closed original containers. Do not drinking or eating near the storage place. OLS / PERSONAL PROTECTION Any risk concerning the use in mechanical industry Experimental toxicological data are not available concerning specifical exposure scenarios. Hazard classification of this product was done according to Reg. EC 1272/2008

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		1	A 2014 [mg/m³]		1 2014 mg/m³]		
	Substance	Total	Respirable fraction	Inhalable fraction	Respirable fraction		
Exposure limit values	Aluminum oxide [Al ₂ O ₃]	15	5	operate And			
	Aluminum potassium fluoride	2,5		2,5	4		
	Barium carbonate	para para nas		0,5			
	Particles not otherwise classified	10 mg/m ³ inha 3 mg/m ³ respir	lable fraction (TWA able fraction (TWA	8 h, ACGIH 201 8 h, ACGIH 201	14) 4)		
	in ca	ase of brief expo	sure use respirator	y filter device			
Respiratory protection							
		Safety g	oggles or face shie	ld			
Eyes protection		Salety goggles of face shield					
	Protective gloves for ch	Protective gloves for chemical products, according to standard EN374; materials for long					
Hands protection	contact time						
110.0 As 1 As 200 As 2 As 200 As 2 As 200 As 2 As 2		Use protective clothes and protective shoes					
Skin protection							
Other informations	Abrasive materials use managed. During use most part of powder pa cooling liquid. Consequently dusts environmental ref Follow the local Safety	on machineries articles comes fruently attention a moving must be	they request saf- rom the processed and safety precaut applied.	ety precautions material and ev ionary measures	for workers. The entually from the		
A PIEVALAZ AND AL	ITMICAL DOODEDTIES						
	HEMICAL PROPERTIES Solid abrasive	material	· · · · · · · · · · · · · · · · · · ·				
Appearance Color	Black	material					
Odor	Odorless	· · · · · · · · · · · · · · · · · · ·					
PH	Not applicable	erx.					
Ionic charge	Not applicable						
Boiling point	Not applicable						
Melting point	Not applicable						
	Not applicable			***************************************			
Flash point	I Not applicable	·					

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Vapor pressure	Not applicable
Water solubility at 20°C	Not soluble
Volatile organic chemicals (VOC)	No volatile chemicals (VOC) are present at detectable level
Partition coefficient n-octanol/water	No available data on this article
10 STABILITY AND REACTIVIT	Y
Stability	Stable in normal handling and storage conditions
Conditions/materials to avoid	Keep away from strong oxidizers and electrostatic charges
Dangerous decomposition products	After overheating and drying, thermical decomposition at °T > 250°C can produce dangerous vapours as carbon dioxide, carbon oxide and nitrogen oxides
11 TOXICOLOGICAL INFORMA	ATTIONS
Material is inert on polymeric matrix	Data are referring to used abrasive components
Carcinogenic effects:	No carcinogenic effects are known and applicable
Mutagenic effects:	No mutagenic effects are known and applicable
Acute toxicity Acute toxicity	
Chronic toxicity	No chronic effects are known and applicable
Skin	Mechanical irritating effects
Inhalation	Irritating (superior respiratory system). Powders produced during use can cause respiratory irritating effects
Eyes	Mechanical irritating effects: symptoms can be irritating, reddening, damages of corneal surface, tearing. Powders produced during use can cause eyes irritating effects
Other negative effects	Other risks can be caused depending on the abrasion process material used
12 ECOLOGICAL INFORMATIO	ins
Ecological toxicity	Aluminum oxide > 100 mg/l – 96 ore, salmo trutta (acutetoxicity) > 100 mg/l – 48 ore, daphnia magna (acute toxicity)
	Barium carbonate 6950 mg/l – 96 ore, gambusia affinis (acute toxicity)
Mobility	No available and applicable data about this abrasive article
Biopersistency	No available and applicable data about this abrasive article
Biodegradability	No available and applicable data about this abrasive article

13 DISPOSAL CONSIDERATIONS

Recovery if possible.

Disposal recommendation

Waste and uncleaned packages must be disposed of in accordance with state and local environmental regulations.

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14 TRANSPORT INFORMATION	ON	ĺ
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Transport classification and regulation

ONU number: not applicable

ADR/RID: not regulated (road and railway) ICAO/IATA: not regulated (air transport)

regulation			nor regulated (maritime transport)	
15 REGULATORY INFORMA	NOITA			
GHS Hazard labeling symbols			None	
UE Hazard labeling symbols		None		
U.S.A. OSHA labeling symbols			None	
CANADA WHIMIS labeling symbols		None		
GHS hazard statements			None	
UE hazard statements		None		
U.S.A. OSHA hazard statements		None		
CANADA WHIMIS hazard statem	ents		None	
Precautionary statements		P 260	Do not breathe dust	
(Reg. EC 1272/2008)		P 280	Wear protective gloves/eye/face protection	
Other regulation references	All ingredients of this product are listed or are excluded from listing on the U.S. To Substances Control Act Chemical Substance Inventory (see section 3) Reg. EC 1272/2008 on classification, labelling and packaging of substances mixtures, amending and repealing Directives EC 67/548 and EC 1999/45, and amend Reg. EC 1907/2006 (Reach) Product does not contains detectable amounts of: substances classified carcinogenic cat. I or cat. 2 substances included in the ECHA Candidate list of SVHC substances included in the Reach annex 14 (authorization) No restriction are applicable according to UE Reach Regulation (Annex 17 a following amendments)			

GHS Hazard statements (full text) (§ 3)	H319 – causes serious eye imitation
	H332 - Harmful if inhaled
	H362 - May cause harm to breast-fed children
	H372 - Causes damage to organs
	H412 - Harmful to aquatic life with long lasting effects
	Informations are updated to:
	GHS "Globally Harmonized System of Classification and Labelling of Chemicals, United Nations, 1st Revised Edition 2005"
	ANSI Z400.1/Z129.1-2010 Hazard Evaluation and Safety Data Sheet and Precautionary Labeling Preparation
	Hazard Communication Standard 29 CFR 1910.1200
Further informations and	Reg. EC 1272/2008 and following amendments
references	NIOSH: Registry of toxic effects of chemical substances
	ACGIH: American Conference of Governmental Industrial Hygienists, 2014
	When applicable, according to Reg. 1907/2006/EC - chapter II, all substances used in this preparation where registered
	Product is according to Reg. 1907/2006/EC – title II requirements (registration of substances)
	Dir. EC 42/2006 (machineries directive); not applicable.
	Dir. EC 65/2011 (Rohs 2): not applicable

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ABBREVIATIONS AND ACRONYMS	
LD50	Average letal dose
TLV - TWA	Threshold Limit Value - Time Weighted Average
STEL	Short Term Exposure Limit
OES	Occupational Exposure Standard
REACH	Registration, Evaluation, Autorisation of Chemicals
ECHA	European Chemical Agency
RTECS	Registry of Toxic Effects of Chemical Substances (U.S.A.)
OSHA	Occupational Safety and Health Administration
NIOSH	National Institute for Occupational Safety and Health
ACGIH	American Conference of Governmental Industrial Hygienists
TSCA	Toxic Substances Control Act
WHMIS	Workplace Hazardous Materials Information System (Canada)
OSHA	Occupational Safety and Health Administration
n.a.	Not applicable/Not available

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